

Quality Policy

To successfully meet customer requirements and exceed standards of high quality and superior customer service by effectively utilizing a highly trained team.

PIF continuously improves on its Quality Management System to excel at advanced techniques in metal finishing and other synergistic value-added services. We strive to support sustained growth and profitability, for ownership, and the most important asset, our team.

VISIT OUR WEBSITE

PIF-AZ.com

OR CALL

(520)434-9090



Charles Zinke
President

TWO LOCATIONS TO SERVE YOU

6677 W. Frye Rd
Chandler, AZ 85226

1155 E. Palmdale St
Tucson, AZ 85714

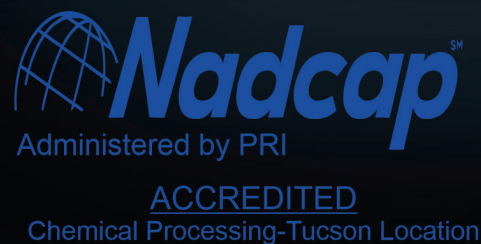
Perfection

INDUSTRIAL FINISHING

AEROSPACE • DEFENSE • COMMERCIAL



"World Class Finishing"



Our business was established in 1992 and since then we have increased our capabilities, certifications, and prime customers as well as growing our reputation as one of the Top Shops in our field. We currently hold NADCAP, AS9100, ISO, and ITAR certifications. We are also known in the industry for providing continuously quick lead times and offering the ability to expedite those lead times, all while remaining steadfast to our high standards of quality. With our two production locations, we can work the number of value-added processes we provide, our customers are provided the ability to save time and money by minimizing or eliminating their need for outsourcing to multiple companies.

Approvals

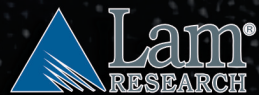


CYMER



NAVISTAR

BAE SYSTEMS



GENERAL DYNAMICS



Orbital

Honeywell



SARGENT
AEROSPACE & DEFENSE



communications



LifePort

LOCKHEED MARTIN

SPACEX

CAPABILITIES

MIL-SPEC LIQUID COATINGS

We can support part sizes up to 20' x 20' x 60'

MIL-C-8514 (Wash Primer)

MIL-DTL-53022 (Primer)

MIL-PRF-32550 (Zinc Rich Primer)

MIL-PRF-85582 (Primer)

MIL-PRF-23236 (Primer)

MIL-PRF-23377 (Primer)

MIL-DTL-53039 (Topcoat)

MIL-DTL-64159 (Topcoat)

MIL-PRF-22750 (Topcoat)

MIL-PRF-24635 (Topcoat)

MIL-PRF-85285 (Topcoat)

MIL-SPEC POWDER COATINGS

We can support part sizes up to 12' x 12' x 25' and 8' x 8' x 30'

MIL-PRF-24712

PASSIVATION

Nitric w/ Sodium Dichromate Tank: 36"x 14"x 42"
Nitric tank size: 36"x 36"x 42"

AMS-2700 (Copper Sulfate testing only)

(We do not process 400 series)

Method 1 - Types 1,2,3,5,6

ASTM A967

Nitric 1 & Nitric 2

ASTM A380

Dull / Non-Reflective

Polished / Reflective

CHROMATE CONVERSION COATING

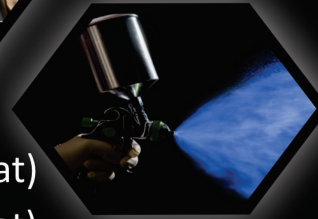
Type II tank size: 34"x 23" X 33"

Type I tank size: 30" x 24"x 42"

MIL-DTL-5541

Type I Class 1A & Class 3

Type II Class 1A & Class 3



MEDIA BLASTING

TT-C-490, SSPC Standards

ANODIZE

Class 1 tank size: 34"x 23"x 33"

Class 2 tank size: 30"x 24"x 42"

MIL-PRF-8625

Type II - Class 1(Clear) / Class 2(Black)

PART MARKING

Screen Printing A-A-56032D

Part Marking A-A-208

MIL-STD-130 Laser Marking

ADDITIONAL SERVICES

Custom Masking

Light Assembly

Finish Packaging

Pick Up & Delivery

(local)

