

Perfection

INDUSTRIAL FINISHING

1155 East Palmdale Street Tucson, AZ 85714
6677 W Frye Rd STE 28 Chandler, AZ 85226
(520) 434-9090

Our business was established in 1992 and since then we have increased our capabilities, certifications, and prime customers as well as growing our reputation as one of the Top Shops in our field. We currently hold NADCAP, AS9100, ISO, and ITAR certifications. We are also known in the industry for providing continuously quick lead times and offering the ability to expedite those lead times, all while remaining steadfast to our high standards of quality. With our two production locations, we can work logistically with our customers to ensure their needs are supported at the highest level, and with the number of value-added processes we provide, our customers are provided the ability to save time and money by minimizing or eliminating their need for outsourcing to multiple companies.

Before the purchase order or parts are dispatched, please make sure that the following is completed:

- For accounting purposes please email Accounting@pif-az.com a copy of your:
 - Company contact information, mailing address, invoicing email address, phone numbers for accounting and byer
 - **W9 form** (Taxpayer Identification # and Certification)
 - **AZ5000 Form** (Sales Tax Form)
- Verify that you have received a quote from our estimators Enrique@pif-az.com or Chase@pif-az.com
 - Note: Parts and/or orders received for processing, which have not been quoted, will be placed on hold and will not be processed until the proper quoting procedure has been completed.
- Verify that the **quote #** is listed on your purchase order.
- If part is receiving any sort of chemical plating such as *anodize*, *chem film*, or *passivation*, please list the **full material type** on your purchase order.
 - This includes Alloy and Temper (ex. 5052-H32 or 6061-T651)



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Chemical Processing – Tucson Location



Capabilities

Below is a current list of our capabilities. Please let us know if you would like us to elaborate on any of the finishes that we offer.

MIL-SPEC LIQUID COATINGS

We can support part sizes up to 20'x20'x 60'

- **MIL-C-8514** (Wash Primer)
- **MIL-DTL-53022** (Primer)
- **MIL-PRF-32550** (Zinc Rich Primer)
- **MIL-PRF-85582** (Primer)
- **MIL-PRF-23236** (Primer)
- **MIL-PRF-23377** (Primer)
- **MIL-DTL-53039** (Topcoat)
- **MIL-DTL-64159** (Topcoat)
- **MIL-PRF-22750** (Topcoat)
- **MIL-PRF-24635** (Topcoat)
- **MIL-PRF-85285** (Topcoat)
- **Mil-PRF-46010** (Solid Film Lubricant)

MIL-SPEC POWDER COATINGS

We can support part sizes up to 12'x12'x25' and 8'x8'x30'

- **MIL-PRF-24712**

MEDIA BLASTING

- **TT-C-490, SSPC Standards**

PASSIVATION

Sodium Dichromate tank size: 36"x14"x42"

Nitric tank size: 36"x36"x42"

- **AMS-2700** (Copper Sulfate testing only)
(We do not process 400 series)
 - Method 1
 - Types 1,2,3,5,6
- **ASTM A967**
 - Nitric 1 & Nitric 2
- **ASTM A380**
 - Dull/Non-Reflective
 - Polished/Reflective

CHROMATE CONVERSION COATING

Type II tank size: 34"x23"x33"

Type I tank size: 30"x24"x42"

- **MIL-DTL-5541**
 - Type I Class 1A & Class 3
 - Type II Class 1A & Class 3

ANODIZE

Class 1 tank size: 34"x23"x33"

Class 2 tank size: 34"x23"x33"

- **MIL-A-8625**
 - Type II
 - Class 1 (Clear)
 - Class 2 (Black)



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Capabilities Cont.

PART MARKING

- Silk-screening
- Part marking
- MIL-STD-130
- A-A-56032D
- A-A-208
- Laser Marking

ADDITIONAL SERVICES

- Custom Masking
- Light Assembly
- Finish Packaging
- Pick Up and Delivery (local)



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Company Contacts

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